

5M HTD Timing Pulley Dimensions

For 5M HTD Timing Belts.

See page 122

Order QD bushings separately

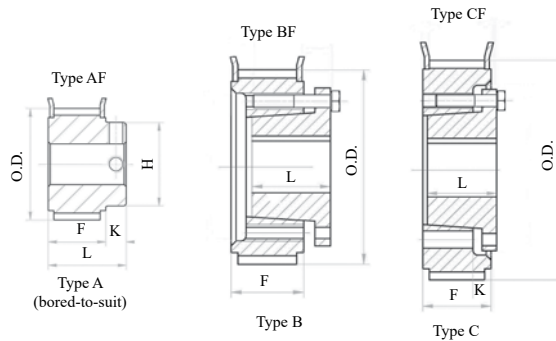
Stock Bushings Located

on Pages 84-85.

The Timing Pulleys listed below are all stock sizes.

The figure following the type sketch letter in the “Type” column indicates the construction:

(1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.



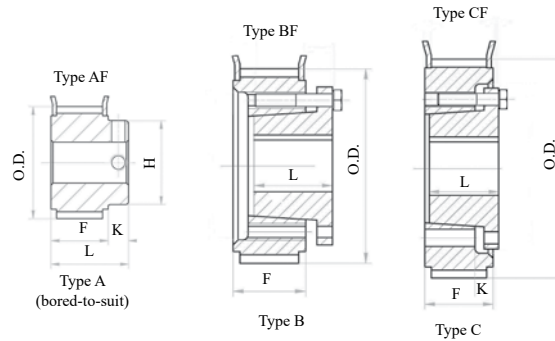
For belts 15MM wide * 5MM Pitch * Face Width (F) = 57/64"												
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P32-5M-15-PB	32	2.01	1.96	2.17	MPB	A1F	1.64	1.50	0.75	1 1/8	1	0.91
P34-5M-15-PB	34	2.13	2.09	2.24	MPB	A1F	1.64	1.50	0.75	1 1/8	1	1.02
P36-5M-15-PB	36	2.26	2.21	2.40	MPB	A1F	1.64	1.50	0.75	1 1/8	1	1.14
P38-5M-15-JA	38	2.38	2.34	2.60	JA	B1F	1.00	-	-	1 1/4	1 3/16	0.66
P40-5M-15-JA	40	2.51	2.46	2.70	JA	B1F	1.00	-	-	1 1/4	1 3/16	0.74
P44-5M-15-JA	44	2.76	2.71	2.91	JA	B1F	1.00	-	-	1 1/4	1 3/16	0.87
P48-5M-15-JA	48	3.01	2.97	3.27	JA	C1F	1.00	-	0.33	1 1/4	1 3/16	1.02
P52-5M-15-JA	52	3.26	3.21	3.43	JA	C1F	1.00	-	0.33	1 1/4	1 3/16	1.19
P56-5M-15-SH	56	3.51	3.47	3.74	SH	B1F	1.31	-	-	1 11/16	1 5/8	1.36
P60-5M-15-SH	60	3.76	3.72	4.02	SH	B1F	1.31	-	-	1 11/16	1 5/8	1.60
P64-5M-15-SH	64	4.01	3.97	4.25	SH	B1F	1.31	-	-	1 11/16	1 5/8	1.85
P68-5M-15-SDS	68	4.26	4.22	4.45	SDS	C1F	1.31	-	0.14	2	1 15/16	1.90
P72-5M-15-SDS	72	4.51	4.47	4.69	SDS	C1F	1.31	-	0.14	2	1 15/16	2.16
P80-5M-15-SDS	80	5.01	4.97	-	SDS	C1	1.31	-	0.14	2	1 15/16	2.73
P90-5M-15-SDS	90	5.64	5.59	-	SDS	C1	1.31	-	0.14	2	1 15/16	3.22
P112-5M-15-SDS	112	7.02	6.97	-	SDS	C1	1.31	-	0.14	2	1 15/16	4.79

PB pulleys have no keyway and no set screw. Rebore available upon request.

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on Pages 84-85.

The Timing Pulleys listed below are all stock sizes.
The figure following the type sketch letter in the "Type" column indicates the construction:
(1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.



For belts 25MM wide * 5MM Pitch * Face Width (F) = 1 1/4"												
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P32-5M-25-PB	32	2.01	1.96	2.17	MPB	A1F	2.03	1.50	0.75	1 1/8	1	0.97
P34-5M-25-PB	34	2.13	2.09	2.24	MPB	A1F	2.03	1.50	0.75	1 1/8	1	1.09
P36-5M-25-PB	36	2.26	2.21	2.40	MPB	A1F	2.03	1.50	0.75	1 1/8	1	1.22
P38-5M-25-JA	38	2.38	2.34	2.60	JA	B1F	1.00	-	-	1 1/4	1 3/16	0.90
P40-5M-25-JA	40	2.51	2.46	2.70	JA	B1F	1.00	-	-	1 1/4	1 3/16	1.00
P44-5M-25-JA	44	2.76	2.71	2.91	JA	B1F	1.00	-	-	1 1/4	1 3/16	1.18
P48-5M-25-JA	48	3.01	2.97	3.27	JA	C1F	1.00	-	0.72	1 1/4	1 3/16	1.31
P52-5M-25-JA	52	3.26	3.21	3.43	JA	C1F	1.00	-	0.72	1 1/4	1 3/16	1.51
P56-5M-25-SH	56	3.51	3.47	3.74	JA	C1F	1.31	-	0.47	1 11/16	1 5/8	1.70
P60-5M-25-SH	60	3.76	3.72	4.02	JA	C1F	1.31	-	0.47	1 11/16	1 5/8	1.96
P64-5M-25-SH	64	4.01	3.97	4.25	JA	C1F	1.31	-	0.47	1 11/16	1 5/8	2.24
P68-5M-25-SDS	68	4.26	4.22	4.45	SDS	C1F	1.31	-	0.53	2	1 15/16	2.30
P72-5M-25-SDS	72	4.51	4.47	4.69	SDS	C1F	1.31	-	0.53	2	1 15/16	2.59
P80-5M-25-SDS	80	5.01	4.97	-	SDS	C1	1.31	-	0.53	2	1 15/16	3.21
P90-5M-25-SDS	90	5.64	5.59	-	SDS	C1	1.31	-	0.53	2	1 15/16	3.77
P112-5M-25-SDS	112	7.02	6.97	-	SDS	C1	1.31	-	0.53	2	1 15/16	5.59

PB pulleys have no keyway and no set screw. Rebores available upon request.

8M HTD Timing Pulley Dimensions

For 8M HTD Timing Belts.

See page 123

Order QD bushings separately

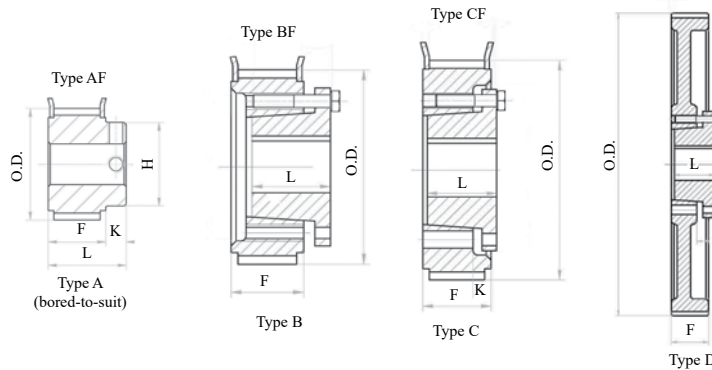
Stock Bushings Located

on Pages 84-85.

The Timing Pulleys listed below are all stock sizes.

The figure following the type sketch letter in the “Type” column indicates the construction:

(1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.



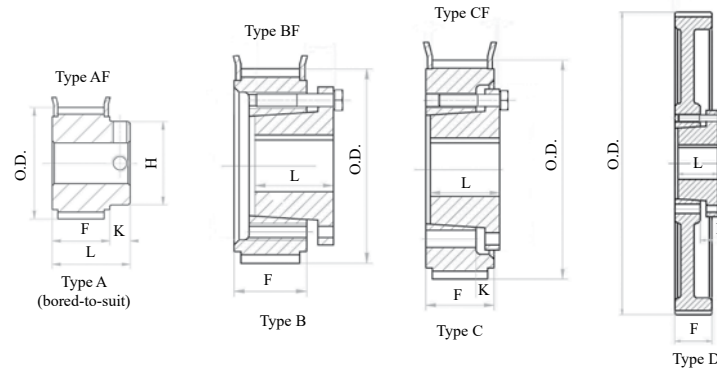
For belts 20MM wide * 8MM Pitch * Face Width (F) = 1 7/64"												
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P22-8M-20-PB	22	2.21	2.15	2.46	MPB	A1F	1.85	1.61	0.75	1 5/16	1 1/8	1.11
P24-8M-20-JA	24	2.41	2.35	2.70	JA	B1F	1.00	-	-	1 1/4	1 3/16	0.85
P26-8M-20-JA	26	2.61	2.55	2.95	JA	B1F	1.00	-	-	1 1/4	1 3/16	1.01
P28-8M-20-H	28	2.81	2.76	3.15	H	B1F	1.34	-	-	-	1 1/2	1.10
P30-8M-20-H	30	3.01	2.96	3.35	H	B1F	1.34	-	-	-	1 1/2	1.29
P32-8M-20-H	32	3.21	3.15	3.54	H	B1F	1.34	-	-	-	1 1/2	1.46
P34-8M-20-SH	34	3.41	3.35	3.86	SH	B1F	1.31	-	-	1 11/16	1 5/8	1.56
P36-8M-20-SH	36	3.61	3.56	3.94	SH	C1F	1.31	-	0.29	1 11/16	1 5/8	1.76
P38-8M-20-SH	38	3.81	3.76	4.09	SH	C1F	1.31	-	0.29	1 11/16	1 5/8	1.97
P40-8M-20-SH	40	4.01	3.96	4.33	SH	C1F	1.31	-	0.29	1 11/16	1 5/8	2.19
P44-8M-20-SDS	44	4.41	4.36	4.69	SDS	C1F	1.31	-	0.35	2	1 15/16	2.48
P48-8M-20-SDS	48	4.81	4.76	5.16	SDS	C1F	1.31	-	0.35	2	1 15/16	2.97
P56-8M-20-SDS	56	5.61	5.56	5.98	SDS	C1F	1.31	-	0.35	2	1 15/16	4.04
P64-8M-20-SDS	64	6.42	6.36	6.89	SDS	C1F	1.31	-	0.35	2	1 15/16	5.27
P72-8M-20-SDS	72	7.22	7.17	7.56	SDS	C1F	1.31	-	0.35	2	1 15/16	5.70
P80-8M-20-SDS	80	8.02	7.97	8.39	SDS	C1F	1.31	-	0.35	2	1 15/16	7.19
P90-8M-20-SDS	90	9.02	8.97	-	SDS	D2	1.31	-	0.35	2	1 15/16	8.91

PB pulleys have no keyway and no set screw. Rebore available upon request.

8M HTD Timing Pulley Dimensions

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The Timing Pulleys listed below are all stock sizes.
The figure following the type sketch letter in the “Type” column indicates the construction:
(1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.



For belts 30MM wide * 8MM Pitch * Face Width (F) = 1 1/2"												
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P22-8M-30-PB	22	2.21	2.15	2.46	MPB	A1F	2.25	1.61	0.75	1 5/16	1 1/8	1.35
P24-8M-30-PB	24	2.41	2.35	2.70	MPB	A1F	2.25	1.81	0.75	1 1/2	1 1/4	1.08
P26-8M-30-PB	26	2.61	2.55	2.95	MPB	A1F	2.25	2.00	0.75	1 3/4	1 3/8	1.29
P28-8M-30-H	28	2.81	2.76	3.15	H	B1F	1.34	-	-	-	1 1/2	1.41
P30-8M-30-H	30	3.01	2.96	3.35	H	B1F	1.34	-	-	-	1 1/2	1.65
P32-8M-30-H	32	3.21	3.15	3.54	H	B1F	1.34	-	-	-	1 1/2	1.82
P34-8M-30-SH	34	3.41	3.35	3.86	SH	C1F	1.31	-	0.69	1 11/16	1 5/8	1.95
P36-8M-30-SH	36	3.61	3.56	3.94	SH	C1F	1.31	-	0.69	1 11/16	1 5/8	2.18
P38-8M-30-SH	38	3.81	3.76	4.09	SH	C1F	1.31	-	0.69	1 11/16	1 5/8	2.42
P40-8M-30-SH	40	4.01	3.96	4.33	SH	C1F	1.31	-	0.69	1 11/16	1 5/8	2.67
P44-8M-30-SDS	44	4.41	4.36	4.69	SDS	C1F	1.31	-	0.74	2	1 15/16	3.01
P48-8M-30-SDS	48	4.81	4.76	5.16	SDS	C1F	1.31	-	0.74	2	1 15/16	3.55
P56-8M-30-SDS	56	5.61	5.56	5.98	SDS	C1F	1.31	-	0.74	2	1 15/16	4.74
P64-8M-30-SK	64	6.42	6.36	6.89	SK	C1F	1.94	-	0.24	2 5/8	2 1/2	6.85
P72-8M-30-SK	72	7.22	7.17	7.56	SK	C1F	1.94	-	0.24	2 5/8	2 1/2	8.83
P80-8M-30-SK	80	8.02	7.97	8.39	SK	C2F	1.94	-	0.24	2 5/8	2 1/2	9.58
P90-8M-30-SK	90	9.02	8.97	-	SK	D2	1.94	-	0.24	2 5/8	2 1/2	11.66
P112-8M-30-SK	112	11.23	11.17	-	SK	D2	1.94	-	0.24	2 5/8	2 1/2	16.06

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For 8M HTD Timing Belts.

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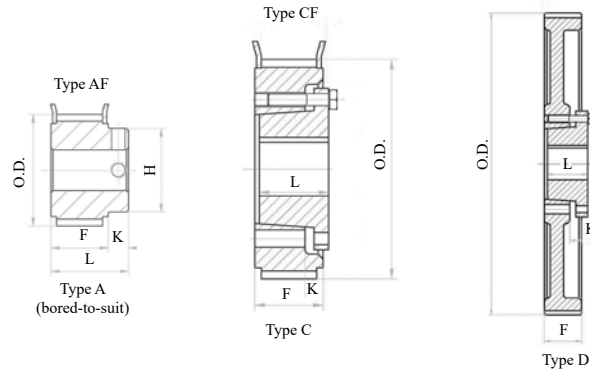
Stock Bushings Located

on Pages 84-85.

The Timing Pulleys listed below are all stock sizes.

The figure following the type sketch letter in the “Type” column indicates the construction:

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For belts 50MM wide * 8MM Pitch * Face Width (F) = 2 3/8"

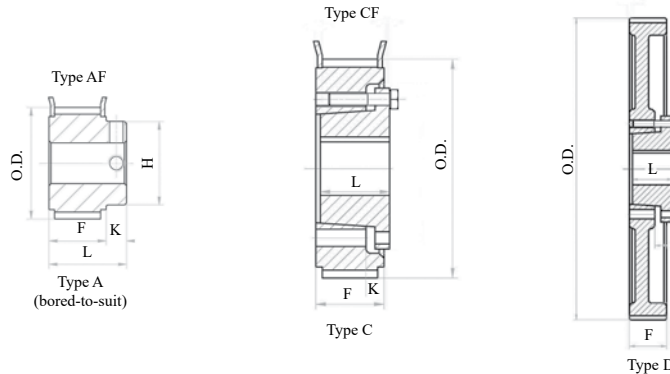
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P28-8M-50-PB	28	2.81	2.76	3.15	MPB	A1F	3.11	1.97	0.75	1 11/16	1 3/8	3.16
P30-8M-50-PB	30	3.01	2.96	3.35	MPB	A1F	3.11	2.17	0.75	1 7/8	1 1/2	3.53
P32-8M-50-PB	32	3.21	3.15	3.54	MPB	A1F	3.11	2.36	0.75	2 1/16	1 5/8	3.92
P34-8M-50-SH	34	3.41	3.35	3.86	SH	C1F	1.31	-	0.50	1 11/16	1 5/8	2.86
P36-8M-50-SH	36	3.61	3.56	3.94	SH	C1F	1.31	-	0.50	1 11/16	1 5/8	3.53
P38-8M-50-SH	38	3.81	3.76	4.09	SH	C1F	1.31	-	0.50	1 11/16	1 5/8	3.26
P40-8M-50-SH	40	4.01	3.96	4.33	SH	C1F	1.31	-	0.50	1 11/16	1 5/8	3.55
P44-8M-50-SD	44	4.41	4.36	4.69	SD	C1F	1.81	-	0.56	2	1 15/16	4.54
P48-8M-50-SD	48	4.81	4.76	5.16	SD	C1F	1.81	-	0.56	2	1 15/16	5.36
P56-8M-50-SK	56	5.61	5.56	5.98	SK	C1F	1.94	-	0.56	2 5/8	2 1/2	6.72
P64-8M-50-SK	64	6.42	6.36	6.89	SK	C1F	1.94	-	0.56	2 5/8	2 1/2	8.74
P72-8M-50-SK	72	7.22	7.17	7.56	SK	C1F	1.94	-	0.56	2 5/8	2 1/2	10.98
P80-8M-50-SF	80	8.02	7.97	8.39	SF	C1F	2.06	-	0.56	2 15/16	2 7/8	13.72
P90-8M-50-SF	90	9.02	8.97	-	SF	D1	2.06	-	0.56	2 15/16	2 7/8	15.64
P112-8M-50-SF	112	11.23	11.17	-	SF	D2	2.06	-	0.75	2 15/16	2 7/8	21.64

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The Timing Pulleys listed below are all stock sizes.
The figure following the type sketch letter in the “Type” column indicates the construction:
(1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.



For belts 85MM wide * 8MM Pitch * Face Width (F) = 3 3/4"												
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P34-8M-85-PB	34	3.41	3.35	3.86	MPB	A1F	4.49	2.76	0.75	2 1/2	2	6.56
P36-8M-85-SH	36	3.61	3.56	3.94	SH	C1F	1.31	-	1.47	1 11/16	1 5/8	4.68
P38-8M-85-SH	38	3.81	3.76	4.09	SH	C1F	1.31	-	1.47	1 11/16	1 5/8	5.09
P40-8M-85-SD	40	4.01	3.96	4.33	SD	C1F	1.81	-	1.24	2	1 15/16	5.51
P44-8M-85-SD	44	4.41	4.36	4.69	SD	C1F	1.81	-	1.24	2	1 15/16	6.48
P48-8M-85-SD	48	4.81	4.76	5.16	SD	C1F	1.81	-	1.24	2	1 15/16	7.51
P56-8M-85-SK	56	5.61	5.56	5.98	SK	C1F	1.94	-	1.24	2 5/8	2 1/2	9.29
P64-8M-85-SK	64	6.42	6.36	6.89	SK	C1F	1.94	-	1.24	2 5/8	2 1/2	11.44
P72-8M-85-SF	72	7.22	7.17	7.56	SF	C1F	2.06	-	1.24	2 15/16	2 7/8	14.16
P80-8M-85-SF	80	8.02	7.97	8.39	SF	C1F	2.06	-	1.24	2 15/16	2 7/8	18.15
P90-8M-85-SF	90	9.02	8.97	-	SF	D1	2.06	-	1.24	2 15/16	2 7/8	23.35
P112-8M-85-SF	112	11.23	11.17	-	SF	D2	2.06	-	1.24	2 15/16	2 7/8	36.95

PB pulleys have no keyway and no set screw. Rebore available upon request.

For 14M HTD Timing Belts.

See page 124

Order QD bushings separately

Stock Bushings Located

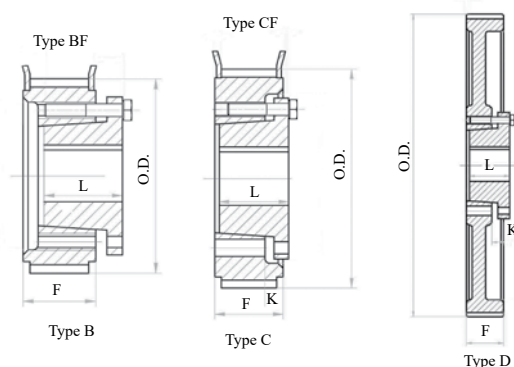
on Pages 84-85.

14M HTD Timing Pulley Dimensions

The Timing Pulleys listed below are all stock sizes.

The figure following the type sketch letter in the "Type" column indicates the construction:

(1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.



For belts 40MM wide * 14MM Pitch * Face Width (F) = 2 1/8"

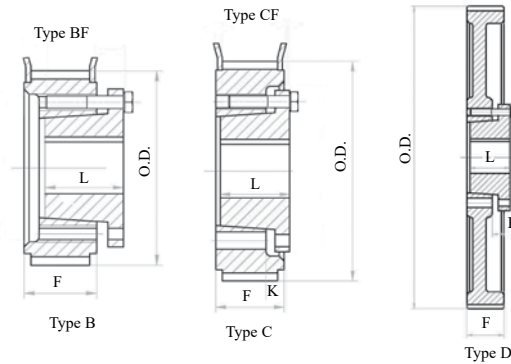
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P28-14M-40-SK	28	4.91	4.81	5.55	SK	B1F	1.94	-	-	2 5/8	2 1/2	4.93
P29-14M-40-SK	29	5.09	4.98	5.55	SK	B1F	1.94	-	-	2 5/8	2 1/2	5.41
P30-14M-40-SK	30	5.26	5.16	6.10	SK	C1F	1.94	-	0.44	2 5/8	2 1/2	5.73
P32-14M-40-SK	32	5.61	5.51	6.10	SK	C1F	1.94	-	0.44	2 5/8	2 1/2	6.44
P34-14M-40-SK	34	5.97	5.86	6.50	SK	C1F	1.94	-	0.44	2 5/8	2 1/2	7.45
P36-14M-40-SF	36	6.32	6.21	6.81	SF	C1F	2.06	-	0.44	2 15/16	2 7/8	7.83
P38-14M-40-SF	38	6.67	6.56	7.21	SF	C1F	2.06	-	0.44	2 15/16	2 7/8	8.85
P40-14M-40-SF	40	7.02	6.91	7.52	SF	C1F	2.06	-	0.44	2 15/16	2 7/8	10.05
P44-14M-40-E	44	7.72	7.61	8.23	E	C1F	2.75	-	0.50	-	3 1/2	11.89
P48-14M-40-E	48	8.42	8.31	8.90	E	C1F	2.75	-	0.50	-	3 1/2	15.24
P52-14M-40-E	52	9.12	9.01	9.61	E	C1F	2.75	-	0.25	-	3 1/2	18.13
P56-14M-40-E	56	9.83	9.72	10.39	E	C1F	2.75	-	0.25	-	3 1/2	21.22
P60-14M-40-E	60	10.53	10.42	11.14	E	C1F	2.75	-	0.50	-	3 1/2	24.60
P64-14M-40-E	64	11.23	11.12	11.73	E	C1F	2.75	-	0.50	-	3 1/2	22.36
P68-14M-40-E	68	11.93	11.82	12.48	E	C2F	2.75	-	0.50	-	3 1/2	23.90
P72-14M-40-E	72	12.63	12.52	13.19	E	C2F	2.75	-	0.31	-	3 1/2	24.41
P80-14M-40-E	80	14.04	13.93	14.65	E	C3F	2.75	-	0.50	-	3 1/2	27.01
P90-14M-40-E	90	15.82	15.68	-	E	D3	2.75	-	0.25	-	3 1/2	29.39
P112-14M-40-E	112	19.65	19.54	-	E	D3	2.75	-	0.25	-	3 1/2	41.04

14M HTD Timing Pulley Dimensions

For 14M HTD Timing Belts.
See page 124
Order QD bushings separately
Stock Bushings Located
on Pages 84-85.

The Timing Pulleys listed below are all stock sizes.

The figure following the type sketch letter in the “Type” column indicates the construction:
(1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.



For belts 55MM wide * 14MM Pitch * Face Width (F) = 2 3/4"												
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P28-14M-55-SK	28	4.91	4.81	5.55	SK	B1F	1.94	-	-	2 5/8	2 1/2	6.14
P29-14M-55-SK	29	5.09	4.98	5.55	SK	B1F	1.94	-	-	2 5/8	2 1/2	6.75
P30-14M-55-SK	30	5.26	5.16	6.10	SK	C1F	1.94	-	0.75	2 5/8	2 1/2	7.07
P32-14M-55-SK	32	5.61	5.51	6.10	SK	C1F	1.94	-	0.75	2 5/8	2 1/2	7.81
P34-14M-55-SK	34	5.97	5.86	6.50	SK	C1F	1.94	-	0.75	2 5/8	2 1/2	9.04
P36-14M-55-SF	36	6.32	6.21	6.81	SF	C1F	2.06	-	0.75	2 15/16	2 7/8	9.36
P38-14M-55-SF	38	6.67	6.56	7.21	SF	C1F	2.06	-	0.75	2 15/16	2 7/8	10.55
P40-14M-55-SF	40	7.02	6.91	7.52	SF	C1F	2.06	-	0.75	2 15/16	2 7/8	12.01
P44-14M-55-E	44	7.72	7.61	8.23	E	C1F	2.75	-	0.56	-	3 1/2	13.80
P48-14M-55-E	48	8.42	8.31	8.90	E	C1F	2.75	-	0.56	-	3 1/2	17.71
P52-14M-55-E	52	9.12	9.01	9.61	E	C1F	2.75	-	0.56	-	3 1/2	20.86
P56-14M-55-E	56	9.83	9.72	10.39	E	C1F	2.75	-	0.56	-	3 1/2	24.19
P60-14M-55-E	60	10.53	10.42	11.14	E	C1F	2.75	-	0.56	-	3 1/2	27.91
P64-14M-55-F	64	11.23	11.12	11.73	F	C1F	3.75	-	0.13	4	3 15/16	37.14
P68-14M-55-F	68	11.93	11.82	12.48	F	C1F	3.75	-	0.13	4	3 15/16	33.38
P72-14M-55-F	72	12.63	12.52	13.19	F	C1F	3.75	-	0.13	4	3 15/16	33.24
P80-14M-55-F	80	14.04	13.93	14.65	F	C1F	3.75	-	0.13	4	3 15/16	36.80
P90-14M-55-F	90	15.82	15.68	-	F	D2	3.75	-	0.13	4	3 15/16	39.60
P112-14M-55-F	112	19.65	19.54	-	F	D3	3.75	-	0.13	4	3 15/16	52.34

14M HTD Timing Pulley Dimensions

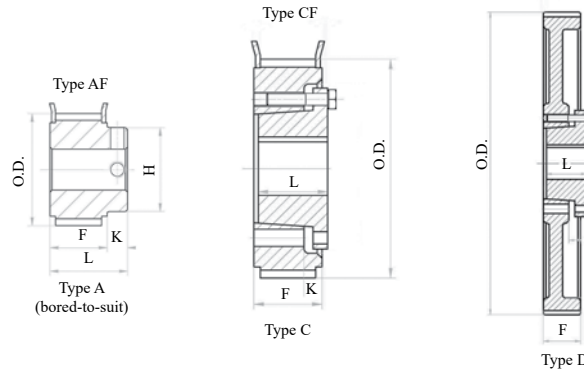
For 14M HTD Timing Belts.

See page 124

Order QD bushings separately
Stock Bushings Located
on Pages 84-85.

The Timing Pulleys listed below are all stock sizes.

The figure following the type sketch letter in the "Type" column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.



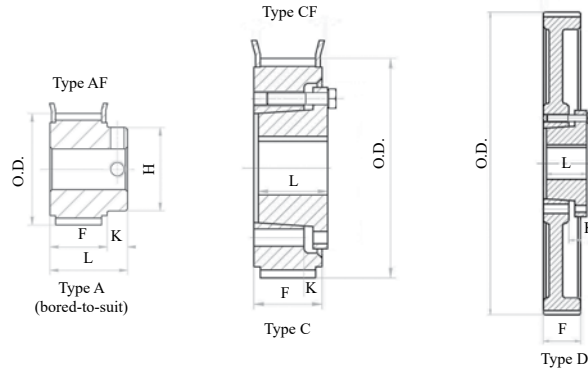
For belts 85MM wide * 14MM Pitch * Face Width (F) = 4"												
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P28-14M-85-PB	28	4.91	4.81	5.55	MPB	A1F	4.00	3.69	1.00	3 7/16	2 3/4	8.94
P29-14M-85-PB	29	5.09	4.98	5.55	MPB	A1F	4.00	3.69	1.00	3 7/16	2 3/4	9.58
P30-14M-85-SK	30	5.26	5.16	6.10	SK	C1F	1.94	-	1.37	2 5/8	2 1/2	10.17
P32-14M-85-SK	32	5.61	5.51	6.10	SK	C1F	1.94	-	1.37	2 5/8	2 1/2	11.02
P34-14M-85-SK	34	5.97	5.86	6.50	SK	C1F	1.94	-	1.37	2 5/8	2 1/2	12.72
P36-14M-85-SF	36	6.32	6.21	6.81	SF	C1F	2.06	-	1.50	2 15/16	2 7/8	12.98
P38-14M-85-SF	38	6.67	6.56	7.21	SF	C1F	2.06	-	1.37	2 15/16	2 7/8	14.53
P40-14M-85-SF	40	7.02	6.91	7.52	SF	C1F	2.06	-	1.37	2 15/16	2 7/8	16.56
P44-14M-85-E	44	7.72	7.61	8.23	E	C1F	2.75	-	1.19	-	3 1/2	18.31
P48-14M-85-E	48	8.42	8.31	8.90	E	C1F	2.75	-	1.19	-	3 1/2	22.67
P52-14M-85-E	52	9.12	9.01	9.61	E	C1F	2.75	-	1.19	-	3 1/2	26.33
P56-14M-85-F	56	9.83	9.72	10.39	F	C1F	3.75	-	0.75	4	3 15/16	33.44
P60-14M-85-F	60	10.53	10.42	11.14	F	C1F	3.75	-	0.75	4	3 15/16	38.80
P64-14M-85-F	64	11.23	11.12	11.73	F	C1F	3.75	-	0.75	4	3 15/16	44.12
P68-14M-85-F	68	11.93	11.82	12.48	F	C1F	3.75	-	0.75	4	3 15/16	41.42
P72-14M-85-F	72	12.63	12.52	13.19	F	C1F	3.75	-	0.75	4	3 15/16	43.74
P80-14M-85-F	80	14.04	13.93	14.65	F	C1F	3.75	-	0.75	4	3 15/16	46.21
P90-14M-85-F	90	15.82	15.68	-	F	D3	3.75	-	0.75	4	3 15/16	50.22
P112-14M-85-F	112	19.65	19.54	-	F	D3	3.75	-	0.75	4	3 15/16	65.42

PB pulleys have no keyway and no set screw. Rebore available upon request.

14M HTD Timing Pulley Dimensions

For 14M HTD Timing Belts.
See page 124
Order QD bushings separately
Stock Bushings Located
on Pages 84-85.

The Timing Pulleys listed below are all stock sizes.
The figure following the type sketch letter in the "Type" column indicates the construction:
(1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.



For belts 115MM wide * 14MM Pitch * Face Width (F) = 5 1/4"												
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P28-14M-115-PB	28	4.91	4.81	5.55	MPB	A1F	5.00	3.69	1.25	3 7/16	2 3/4	11.10
P29-14M-115-PB	29	5.09	4.98	5.55	MPB	A1F	5.00	3.69	1.25	3 7/16	2 3/4	12.24
P30-14M-115-SK	30	5.26	5.16	6.10	SK	C1F	1.94	-	2.00	2 5/8	2 1/2	12.94
P32-14M-115-SK	32	5.61	5.51	6.10	SK	C1F	1.94	-	2.00	2 5/8	2 1/2	13.87
P34-14M-115-SK	34	5.97	5.86	6.50	SK	C1F	1.94	-	2.00	2 5/8	2 1/2	16.01
P36-14M-115-SF	36	6.32	6.21	6.81	SF	C1F	2.06	-	2.00	2 15/16	2 7/8	16.16
P38-14M-115-SF	38	6.67	6.56	7.21	SF	C1F	2.06	-	2.00	2 15/16	2 7/8	18.06
P40-14M-115-SF	40	7.02	6.91	7.52	SF	C1F	2.06	-	2.00	2 15/16	2 7/8	20.63
P44-14M-115-E	44	7.72	7.61	8.23	E	C1F	2.75	-	2.00	-	3 1/2	22.28
P48-14M-115-E	48	8.42	8.31	8.90	E	C1F	2.75	-	1.94	-	3 1/2	27.62
P52-14M-115-F	52	9.12	9.01	9.61	F	C1F	3.75	-	1.38	4	3 15/16	34.08
P56-14M-115-F	56	9.83	9.72	10.39	F	C1F	3.75	-	1.38	4	3 15/16	39.38
P60-14M-115-F	60	10.53	10.42	11.14	F	C1F	3.75	-	1.38	4	3 15/16	45.41
P64-14M-115-J	64	11.23	11.12	11.73	J	C1F	4.63	-	1.00	-	4 1/2	53.84
P68-14M-115-J	68	11.93	11.82	12.48	J	C1F	4.63	-	1.00	-	4 1/2	60.87
P72-14M-115-J	72	12.63	12.52	13.19	J	C1F	4.63	-	1.00	-	4 1/2	68.57
P80-14M-115-J	80	14.04	13.93	14.65	J	C2F	4.63	-	1.00	-	4 1/2	65.99
P90-14M-115-J	90	15.82	15.68	-	J	D2	4.63	-	1.00	-	4 1/2	74.70
P112-14M-115-J	112	19.65	19.54	-	J	D3	4.63	-	1.00	-	4 1/2	86.79

PB pulleys have no keyway and no set screw. Rebore available upon request.