## ENGLISH STANDARD MEASURES

## Long Measures

1 mile $=1760$ yards $=5280$ feet
1 yard $=3$ feet $=36$ inches
1 foot = 12 inches

## Square Measure

1 square mile $=640$ acres $=6400$ square chains
1 acre $=10$ square chains $=4840$ square yards $=43,560$ square feet 1 square rod $=30.25$ square yards $=272.25$ square feet $=625$ square links 1 square yard $=9$ square feet
1 square foot = 144 square inches
An acre is equal to a square, the side of which is 208.7 feet

## Dry Measure

1 bushel (U.S. or Winchester struck bushel) $=1.2445$ cubic foot $=$ 2150.42 cubic inches

1 bushel $=4$ pecks $=42$ quarts $=64$ pints
1 peck $=8$ quarts $=16$ pints
1 quart $=2$ pints
1 heaped bushel $=1-1 / 4$ struck bushel
1 cubic foot $=0.8036$ struck bushel
1 British Imperial bushel $=8$ Imperial gallons $=1.2837$ cubic foot $=$
2218.19 cubic inches

## Liquid Measure

1 U.S. gallon $=0.1337$ cubic foot $=231$ cubic inches $=4$ quarts $=8$ pints
1 quart $=2$ pints $=8$ gills
1 pint $=4$ gills
1 British Imperial gallon = 1.2003 U.S. gallons $=277.27$ cubic inches
1 cubic foot $=7.48$ U.S. gallons
1 barrel = 31.5 U.S. gallons

## GENERAL ENGINEERING INFORMATION

## METRIC SYSTEM OF MEASUREMENTS

The principle units are the meter for length, the liter for capacity, and the gram for weight The following prefixes are used for sub-divisions and multiples: milli $=1 / 1000$; centi $=1 / 100 ;$ deci $=1 / 10$; deca $=10$; hecto $=100 ;$ kilo $=1000$

## Measure of Length

10 millimeters $(\mathrm{mm})=1$ centimeter $\quad 10$ decimeters $=1$ meter $(\mathrm{m})$
10 centimeters $=1$ decimeter $(\mathrm{dm})$

## Measures of Weight

10 milligrams $(\mathrm{mg})=1$ centigram $(\mathrm{cg}) \quad 10$ decagrams $=1$ hectogram $(\mathrm{Hg})$
10 centigrams $=1$ decigram(dg) 10 hectograms $=1$ kilogram $(\mathrm{Kg})$
10 decigrams $=1$ gram $(\mathrm{g})$
10 grams $=1$ decagram $(\mathrm{Dg})$

## Square Measure

100 sq. millimeters $\left(\mathrm{mm}^{2}\right)=1$ centigram
10 sq. centimeters $=1$ sq. decimeter $\left(\mathrm{dm}^{2}\right)$
100 sq. decimeters $=1$ sq. meter $\left(\mathrm{m}^{2}\right)$

Dry and Liquid Measure
10 millimeters( ml ) $=1$ centiliter(cl)
10 centiliters = 1 deciliter(dl)
1000 kilograms = 1 (metric) ton $(\mathrm{T})$

## Cubic Measure

1000 cu. millimeters $\left(\mathrm{mm}^{3}\right)=1$ cu. centimeter $\left(\mathrm{cm}^{3}\right)$
1000 cu . centimeters $=1 \mathrm{cu}$. decimeter $\left(\mathrm{dm}^{3}\right)$
100 cu . decimeters $=1 \mathrm{cu}$. meter $\left(\mathrm{m}^{3}\right)$

100 liters $=1$ hectoliter(HI)
1 liter $=1 \mathrm{cu}$. decimeter $=$ the volume of 1 Kg of pure water at a temperature of 39.2 degrees $F$.

## Length Conversion Constants for Metric and U.S. Units

Millimeters x. $039370=$ inches
Meters $\times 39.370=$ inches
Meters $\times 3.2808=$ feet
Meters $\times 1.09361=$ yards
Kilometers x 3280.8 feet
Kilometers x $.62137=$ statute miles
Kilometers x. $53959=$ nautical miles

Inches x 25.4001 = millimeters
Inches x. $0254=$ meters
Feet $x .30480=$ meters
Yards x. $91440=$ meters
Feet $x .0003048=$ kilometers
Statute miles x 1.60935 kilometers
Nautical miles x $1.85325=$ kilometers

## Engineering Info

## Circular and Angular Measure

60 seconds(") $=1$ minute (')
60 minutes $=1$ degree $\left({ }^{\circ}\right)$
360 degrees $=1$ circumference ( C
57.3 degrees $=1$ radian

2 pradians $=1$ circumference (C)

## Temperature

The following equations are useful for converting temperature from one system to another:
F = degrees Fahrenheit; $\mathrm{C}=$ degrees Centigrade
Deg. C $=($ Deg. F 32) $\times 5 / 9$
Deg. $F=($ Deg. $C \times 9 / 5)+32$

## Avoirdupois or Commercial Weight

1 gross or long ton $=2240$ pounds
1 net or short ton = 2000 pounds
1 pound = 16 ounces $=7000$ grains
1 ounce $=16$ drams $=437.5$ grains

## Cubic Measure

1 cubic yard $=27$ cubic feet
1 cubic foot $=1728$ cubic inches
The following measures are used for wood and masonry:
1 cord of wood $=4 \times 4 \times 8$ feet $=128$ cubic feet
1 perch of masonry $=16-1 / 2 \times 1-1 / 2 \times 1$ foot $=24-3 / 4$ cubic feet

## Shipping Measure

For measuring entire internal capacity of a vessel:
1 register ton $=100$ cubic feet
For Measurement of Cargo:
1 U.S. shipping ton $=40$ cubic feet $=32.143$ U.S. bushels $=$ 32.16 Imperial bushels

British shipping ton $=42$ cubic feet $=33.75$ U.S. bushels $=$ 32.72 Imperial bushels

Weight Conversion Constants for Metric and U.S. Units

Grams x 981 = dynes
Grams $\times 15.432=$ grains
Grams x $03527=$ ounces (Avd.)
Grams $\times 0.33818=$ fluid ounces (water)
Kilograms x 35.27 ounces (Avd.)
Kilograms $\times 2.20462=$ pounds (Avd.)
Metric Tons $(1000 \mathrm{Kg}) \times 1.0231=$ Net ton (2000 lbs.)
Metric tons $(1000 \mathrm{Kg}) \times .98421=$ gross tons ( 2240 lbs )

Dynes x .0010193 = grams
Grains x. $0648=$ grams
Ounces (Avd.) x $28.35=$ grams
Fluid ounces (Water) x $29.57=$ grams
Ounces (Avd.) x $02835=$ kilograms
Pounds (Avd.) x $45359=$ kilograms
Net ton (2000 lbs) x . $90719=$
metric tons ( 1000 Kg )
Gross ton (2240 lbs)x $1.01605=$
Metric tons $(1000 \mathrm{Kg})$

## Area Conversion Constants for Metric and U.S. Units

Square millimeters $x .00155=$ sq. inches $\quad$ Square inches $\times 645.163=$ sq. millimeters
Square centimeters $\mathrm{x} .155=\mathrm{sq}$. inches
Square meters $\times 10.76387=$ sq. feet
Square meters $\times 1.19599=$ sq. yards
Hectares $\times 2.47104=$ acres
Square kilometers x $247.104=$ acres
Square kilometers x $.3861=$ sq. miles
Square inches $\times 6.45163=$ sq. centimeters
Square feet x $.0929=$ sq. meters
Square yards $x .83613=$ square meters
Acres x $.40469=$ hectares
Acres x. $0040469=$ sq. kilometers
Square miles $\times 2.5899=s q$. kilometers

## Volume Conversion Constants for Metric and U.S. Units

Cubic centimeters x $033818=$ fluid ounces
Cubic centimeters $x .061023=$ cubic inches Cubic centimeters $x .271=$ fluid drams

Liters x $61.023=$ cubic inches
Liters $\times 1.05668=$ quarts
Liters x $.26417=$ gallons
Liters x . $035317=$ cubic feet
Hectoliters $\times 26.417=$ gallons
Hectoliters x $3.5317=$ cubic feet Hectoliters x $2.83794=$ bushel Hectoliters x .1308 cubic yards
Cubic meters $\times 264.17=$ gallons
Cubic meters $\times 35.317=$ cubic feet
Cubic meters $\times 1.308=$ cubic yards

Fluid ounces $\times 29.57=$ cubic centimeters Cubic inches $\times 16.387=$ cubic centimeters Fluid drams $\times 3.69=$ cubic centimeters

Cubic inches x $016387=$ liters
Quarts x. $94636=$ lites
Gallons x $3.78543=$ liters
Cubic feet $\times 28.316=$ liters
Gallons x $0378543=$ hectoliters
Cubic feet $\mathrm{x} .28316=$ hectoliters
Bushels x $.352379=$ hectoliters
Cubic yards $\times 7.645$ hectoliters
Gallons x $.00378543=$ cubic meters
Cubic feet x $.028316=$ cubic metes
Cubic yards x $.7645=$ cubic meters

## Power and Heat Conversion Constants for Metric and U.S. Units

Calorie $\times 0.003968=$ B.T.U.
Joules x. $7373=$ foot pounds
Kilogram-meters x 7.233 = foot pounds
Kilowatts x $1.34=$ horsepower
Kilowatt hours x $3415=$ B.T.U.
B.T.U. $\times 252=$ calories

Foot pounds x $1.3563=$ joules
Foot pounds x $1.3825=$ kilogram-meter
Horsepower x $.746=$ kilowatt
B.T.U. x $.00029282=$ kilowatt hours

FRACTIONAL/DECIMAL/METRIC EQUIVALENTS

To convert inches to millimeters, multiply the inches by 25.4 .
To convert millimeters to inches, divide the millimeters by 25.4.
(As established by the American Standards Association.)


